

**APAC**<sup>TM</sup>

**Floor Covering  
Installation Products**

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# logo index



APAC's Vapor Master series of products offers the most advanced adhesives and accessories in the product line, giving contractors an installation advantage over moisture and alkalinity in concrete slabs found in fast-track construction. These adhesives have high-quality raw materials and are built with higher solids content, making them suitable for use where traditional materials would not work. Vapor Master series adhesives can be used over "green" or "fresh" concrete slabs with diminishing emission rates that are below 8 lbs. per 1,000 sq. ft. per 24 hours (ASTM F1869) or 90% relative humidity (ASTM F2170), and that show diminishing results over time.



APAC products with the ECOLOGical logo are built to the highest standards in terms of environmental sensitivity. All adhesives identified with this logo are extremely low in volatile organic compounds (VOCs), and all pass the stringent requirements of the Carpet and Rug Institute's Green Label Plus program. This makes ECOLOGical adhesives some of the lowest-emitting products on the market today.



Many APAC products contain a unique blend of chemicals designed to resist the growth of mold and mildew that can cause offensive odors and damage floors. The same technology is designed to protect APAC products while they are still in the pail, helping to prevent bacterial and fungal spoilage that can occur during storage.



APAC's product line contains adhesives and accessory items that are still either built from solvent-based technology or have a small portion of solvents added to the formulation. These products are "classic" performers and offer the flooring installer tried-and-true handling characteristics. Many of APAC's Classic products "leg up" quicker, tack faster or provide enhanced water resistance. Even though these products contain solvents, most are still in compliance with South Coast Air Quality Management District guidelines.



# subfloor preparation products

## APAC 20

ACRYLIC PRIMER  
FOR SELF-LEVELERS



APAC 20 is a concentrated acrylic primer used before installing self-leveling underlayments or topping materials on porous floor substrates. APAC 20 dries to a green color for easy identification.

### FEATURES & BENEFITS

- Water-based formula
- Easy to apply with stiff broom or brush
- Significantly enhances bond strength of APAC self-leveling underlayments to porous substrates

### Packaging

1 U.S. gal. (3,79 L)

## APAC 31

MULTIPURPOSE PRIMER  
FOR SELF-LEVELING  
UNDERLAYMENTS



APAC 31 is a low-VOC, water-based acrylic primer that improves the performance and adhesion of self-leveling underlayments (SLUs) on nonabsorbent surfaces such as ceramic tile, vinyl composition tile (VCT) and adhesive residue, as well as profiled, absorbent surfaces.

### FEATURES & BENEFITS

- Low-odor and VOC-compliant; suitable for use in interior, occupied environments
- Single-coat application for less installation time and lower installation costs
- Ideal for use with APAC 40 self-leveling underlayment

### Packaging

2 U.S. gals. (7,57 L)

1 U.S. qt. (946 mL)

## APAC 40

SELF-LEVELING  
UNDERLAYMENT



APAC 40 is a regular-setting, high-strength, self-leveling cement-based underlayment and repair mix for interior concrete and engineer-approved floors that are to later receive tile, stone or other floor-covering materials.

### FEATURES & BENEFITS

- Install from 1/8" to 1" in a single lift
- Provides a smooth, level surface to receive a variety of floor-covering materials
- Ready for tile or stone in 24 hours
- Ready for carpet, vinyl sheet goods or engineered wood plank after 2 to 3 days

### Packaging

50 lbs. (22,7 kg)

## APAC 44

FAST-SETTING,  
SELF-LEVELING  
UNDERLAYMENT



APAC 44 is a fast-setting, cement-based, self-leveling, self-drying underlayment and repair mix for interior concrete and engineer-approved floors before the installation of tile, stone, wood, vinyl, carpet or other floor-covering materials.

### FEATURES & BENEFITS

- Install from featheredge to 1-1/2" in a single lift.
- Provides a smooth, level surface to receive a variety of floor-covering materials
- Fast-setting

### Packaging

50 lbs. (22,7 kg)



# subfloor preparation products

## APAC 50

FAST-SETTING,  
POLYMER-MODIFIED,  
CEMENT-BASED PATCH



APAC 50 is a quick-setting, latex-fortified, sanded cement-based patching compound where, when mixed only with water, floor covering can be installed in just 1 hour after application. Mix with APAC 51 latex liquid additive to use as an embossing leveler or to skimcoat properly prepared cutback adhesive residue.

### FEATURES & BENEFITS

- Patches concrete up to 1/2"
- Mix with APAC 51 to bond to ceramic tile, VCT and residual cutback adhesive residue
- Easy to apply
- Offers a compatible bond with most resilient or ceramic tile adhesives, dry-set mortars, epoxies and polyurethane adhesives when these materials are subsequently used for the installation of floor-covering materials
- Resists indentations when covered with floor covering

#### Packaging

25 lbs. (11,3 kg)

45 lbs. (20,4 kg)

## APAC 51

LATEX LIQUID  
ADDITIVE FOR  
APAC 50 PATCH



APAC 51 is an acrylic additive that extends the pot life of APAC 50 fast-setting patch. When mixed with APAC 50, it can be used as an embossing leveler or to skimcoat properly prepared cutback adhesive residue.

### FEATURES & BENEFITS

- Improved bond
- Extends pot life
- Mixed with APAC 50, it can be used as an embossing leveler.

#### Packaging

1 U.S. gal. (3,79 L)

## APAC 60

THIN PATCH



APAC 60 is a highly engineered, polymer-modified, fiber-reinforced cement-based feather-finish and patching compound. Use APAC 60 to patch or skimcoat minor surface defects on a variety of substrates, creating a strong, durable surface ready for a variety of floor applications.

### FEATURES & BENEFITS

- Polymer-modified, fiber-reinforced cement-based skimcoating compound
- Apply from a featheredge to 1"
- Fast-drying

#### Packaging

10 lbs. (4,54 kg)

## APAC 65

SKIMCOATING COMPOUND



APAC 65 is a smooth-handling, high-performance, polymer-modified, fiber-reinforced, cement-based skimcoating and patching compound.

### FEATURES & BENEFITS

- Creamy smooth texture trowels easily to create a defect-free surface.
- Rapid-set; typically ready for floor-covering installation in 30 to 60 minutes
- Apply from featheredge up to 1" (2,5 cm).

#### Packaging

10 lbs. (4,54 kg)

# subfloor preparation products

## APAC TacAbate™

ADHESIVE TACK-ABATING SURFACE COATING



APAC TacAbate is a polymer-based surface coating designed to eliminate the tackiness of adhesive residues remaining after most common floor coverings have been removed. APAC TacAbate is compatible with many different adhesive residues, including acrylic and SBR-based. When dry, it is a suitable substrate for subsequent installation of carpet tile or broadloom carpet.

### FEATURES & BENEFITS

- Reduces tackiness of adhesive residues
- Accepts direct application of common floor-covering adhesives
- Low-odor, easy-application and quick-drying

#### Packaging

4 U.S. gals. (15,1 L)

## APAC 70

EPOXY MOISTURE VAPOR BARRIER



APAC 70 is a high-performance, 100%-solids, two-part epoxy, one-coat moisture barrier system for concrete slabs that exhibit moisture vapor emission rates (MVERs) up to 20 lbs. per 1,000 sq. ft. per 24 hours and reduces transmission rates to less than 3 lbs. APAC 70's unique formulation penetrates into the concrete substrate while creating a solid film layer on the surface for the ultimate in moisture transmission reduction.

### FEATURES & BENEFITS

- One-coat application method reduces the wait time before installation
- Easy to mix and apply
- Reduced-odor formula for use in occupied buildings

#### Packaging

Kit: 2 U.S. gals. (7,57 L)

## ENCapSeal™

ENCAPSULATOR, SEALER AND SUBFLOOR MOISTURE TREATMENT



ENCapSeal is a high-solids, fast-drying, polymer-based compound formulated to treat moisture in concrete slabs of up to 8 lbs. per 1,000 sq. ft. per 24 hours, and up to 90% relative humidity when applied in a double-coat method. It also serves to control elevated alkalinity (pH) on concrete slabs and isolate old adhesive residues in direct glue-down floor-covering applications.

### FEATURES & BENEFITS

- Isolates old carpet and cutback adhesive residue
- Seals surfaces and reduces moisture emission levels
- Alkali-resistant; acts as a pH blocker

#### Packaging

4 U.S. gals. (15,1 L)

## APAC V-Block™

PRIMER, SEALER AND MOISTURE-REDUCTION TREATMENT



APAC V-Block is a polymer-based, primer-sealer and subfloor moisture treatment product designed to seal fresh (new) concrete subfloors that show a diminishing moisture emission rate of up to 8 lbs. per 1000 square feet or less per 24 hours, or less than 85% relative humidity (RH). APAC V-Block will allow for fast-track flooring installations where the only other alternative is to let the concrete subfloor dry to meet flooring manufacturer's recommendations. It is easily applied by a 1/4" nap roller and forms a tough, moisture-resistant film over the substrate surface. APAC V-Block also seals porous and dusty surfaces, which improves adhesive spread rates, improves adhesion and long-term bond aging.

### FEATURES & BENEFITS

- Primes and seals surfaces
- Moisture- and alkali-resistant
- Reduces subfloor moisture emission over new concrete

#### Packaging

4 U.S. gals. (15,1 L)

# carpet adhesives

## APAC Turbo 2.0

CONTRACT CARPET ADHESIVE



*APAC Turbo 2.0* is an economical, value-driven, latex-based carpet adhesive that is fast-grabbing and installer-friendly. *APAC Turbo 2.0* is designed for the installation of most common carpet backings and felt-backed vinyl sheet goods. *APAC Turbo 2.0* forms a tough, tacky bond that is ideal for installations of light- to medium-weight commercial carpet.

### FEATURES & BENEFITS

- Good working time
- Quick leg development
- Non-staining under felt-backed vinyl sheet flooring

### Packaging

4 U.S gals. (15,1 L)

## APAC Turbo 4.0

FAST-GRAB CARPET ADHESIVE



*APAC Turbo 4.0* is a fast-grabbing, contract-grade, latex-based carpet adhesive with great bond strength and excellent rebond characteristics. *APAC Turbo 4.0* is designed for the installation of a wide variety of carpet backings and forms a tough, durable bond that is ideal for installations of medium-weight commercial carpet. *APAC Turbo 4.0* is also suitable for use for the installation of felt-backed vinyl sheet flooring.

### FEATURES & BENEFITS

- Quick leg development
- Strong bonds
- Non-staining under felt-backed vinyl sheet flooring

### Packaging

4 U.S gals. (15,1 L)

## APAC Turbo 6.0

PREMIUM FAST-GRAB CARPET ADHESIVE



*APAC Turbo 6.0* is a premium, high-solids, latex-based adhesive that is fast-grabbing and provides high bond and shear strengths. *APAC Turbo 6.0* is rich in resin, creating a very tough, durable and sticky bond line that is suitable for a wide variety of carpets, including those with hot-melt and other high-performance backings. *APAC Turbo 6.0* is perfect for direct- and double-glue-down carpet installations in medium to heavy commercial applications.

### FEATURES & BENEFITS

- Very fast grab and leg development
- Excellent bond and shear strengths
- Superior rebond characteristics

### Packaging

4 U.S gals. (15,1 L)

# carpet adhesives

## APAC 610

UNIVERSAL PRESSURE-SENSITIVE ADHESIVE



APAC 610 universal pressure-sensitive adhesive is a high-solids, acrylic, emulsion-based adhesive for the installation of a wide variety of floor coverings. APAC 610 resists plasticizer migration, provides exceptional tack and has great adhesion to all common types of floor surfaces. APAC 610 can be used to create both a releasable or permanent bond, depending on the installation method.

### FEATURES & BENEFITS

- Excellent for the installation of PVC (vinyl)-backed carpet tile
- Plasticizer-migration-resistant
- Quick-drying with a very aggressive tack

#### Packaging

4 U.S. gals. (15,1 L)  
1 U.S. gal. (3,79 L)

## APAC 620

ADHESIVE FOR POLYOLEFIN-BACKED CARPET



APAC 620 has been specifically designed to provide both permanent and releasable bonds for carpet and carpet tile with non-PVC, polyolefin and most “eco-type” backings. Its unique formulation has been developed to provide a very aggressive bond to polyolefin-type carpet backings where traditional adhesives will not work.

### FEATURES & BENEFITS

- Strong bond to carpets with non-PVC (polyolefin) backings
- Contains “post-consumer content”
- Permanent or releasable installation system applications

#### Packaging

4 U.S. gals. (15,1 L)

## APAC 630

ALL-WEATHER OUTDOOR CARPET ADHESIVE



APAC 630 is a high-strength, waterproof, solvent-based adhesive for the permanent installation of outdoor carpet and artificial turf in exterior applications only. APAC 630 sets rapidly, even during unfavorable weather conditions, to provide a secure bond in just a few hours. It provides a firm bond to concrete, asphalt paving, and other clean, sound paving surfaces as well as over exterior plywood decking and pressure-treated lumber.

### FEATURES & BENEFITS

- Exterior use only
- Waterproof and weather-resistant
- Rapid-setting

#### Packaging

3.5 U.S. gals. (13,2 L)  
1 U.S. gal. (3,79 L)

## APAC 631

OUTDOOR CARPET ADHESIVE



APAC 631 is a water-based indoor-outdoor carpet adhesive specifically formulated for installation of outdoor carpeting in areas where flammable adhesives pose a health risk from fumes or flashback fires. APAC 631 is ideal for enclosed patios, screened-in porches, sidewalks and open decks. This adhesive dries to form a tough water-resistant bond that will last for years and be used both indoors and outdoors.

### FEATURES & BENEFITS

- For permanent bonds
- Water-resistant
- Fast-setting

#### Packaging

3.5 U.S. gals. (13,2 L)  
1 U.S. gal. (3,79 L)

# multipurpose flooring adhesives ECOlogical Series

## APAC 100

CONTRACT  
MULTIPURPOSE  
ADHESIVE



*APAC 100* contract multipurpose adhesive is a medium-solids, latex-based adhesive with good bond strength and rebond characteristics. *APAC 100* dries to a flexible, rubbery bond line that has good tack and rebond characteristics. Light in color, *APAC 100* is a good choice for the installation of basic carpet types and felt-backed vinyl sheet flooring in light commercial applications.

### FEATURES & BENEFITS

- Quick grab
- Strong bond
- Non-staining

### Packaging

4 U.S. gals. (15,1 L)  
1 U.S. gal. (3,79 L)

## APAC 200

PROFESSIONAL  
MULTIPURPOSE  
ADHESIVE



*APAC 200* professional multipurpose adhesive is a medium-solid, latex-based adhesive with excellent bond and aging characteristics. *APAC 200* will provide a tough, rubbery bond line that has superior tack and outstanding rebond characteristics. *APAC 200* is suitable for installing basic carpet backing types and provides excellent working time for placement of felt-backed vinyl sheet flooring in medium-traffic commercial flooring applications.

### FEATURES & BENEFITS

- Extended working time
- Great tack and rebond characteristics
- Nonstaining to felt-backed vinyl sheet flooring

### Packaging

4 U.S. gals. (15,1 L)

## APAC 400

COMMERCIAL  
MULTIPURPOSE  
ADHESIVE



*APAC 400* commercial multipurpose adhesive is a high-performing, high-solids floor-covering adhesive specifically designed for hard-to-bond carpets as well as most felt-backed resilient floor coverings. This high-tack adhesive grabs quickly, permits ample open time and provides an exceptionally strong permanent bond. *APAC 400* is perfectly suited for use in high-commercial traffic conditions.

### FEATURES & BENEFITS

- Strong permanent bond
- Fast grab
- Excellent rebond properties

### Packaging

4 U.S. gals. (15,1 L)



# multipurpose flooring adhesives Classic Series

## APAC 220

### CONTRACT CARPET ADHESIVE



APAC 220 contract carpet adhesive is a medium-solids, latex-based multipurpose flooring adhesive designed for the installation of most carpet types and felt-backed vinyl sheet flooring. APAC 220 provides quick-grabbing performance and a tough final bond. APAC 220 is suitable to install carpet and felt-backed vinyl sheet flooring in medium-traffic commercial applications. APAC 220 is part of APAC's Classic line of adhesives, indicating a small solvent addition to the formulation for faster performance and enhanced bonding characteristics.

#### FEATURES & BENEFITS

- VOC-compliant
- Quick grab and strong bonds
- Nonstaining for felt-backed vinyl sheet flooring

#### Packaging

4 U.S. gals. (15,1 L)

## APAC 330

### COMMERCIAL MULTIPURPOSE ADHESIVE



APAC 330 professional multipurpose adhesive is a superior-performing floor-covering adhesive, specifically designed for hard-to-bond synthetic carpet backings such as latex unitary or ActionBac®, as well as most felt-backed resilient floor coverings. This high-tack adhesive grabs quickly, permits ample open time and provides an exceptionally strong permanent bond. APAC 330 is part of APAC's Classic line of adhesives, indicating a small solvent addition to the formulation for faster performance and enhanced bonding characteristics.

#### FEATURES & BENEFITS

- High-solids and high-tack
- Nonstaining
- VOC-compliant

#### Packaging

4 U.S. gals. (15,1 L)

## APAC 440

### SUPREME CARPET ADHESIVE



APAC 440 supreme carpet adhesive is a high-performance, high-solids, floor-covering adhesive specifically designed for hard-to-bond carpet backings as well as most felt-backed resilient floor coverings. APAC 440 is a very tacky adhesive that develops rapid early legs, grabs quickly and provides an exceptionally strong permanent bond. APAC 440 is part of APAC's Classic line of adhesives, indicating a small solvent addition to the formulation for faster performance and enhanced bonding characteristics.

#### FEATURES & BENEFITS

- High solids and supreme performance
- Strong permanent bond
- Fast grab and strong leg development

#### Packaging

4 U.S. gals. (15,1 L)

# resilient flooring-covering adhesives Solid Vinyl

## APAC 564 PROFESSIONAL SOLID-VINYL- FLOORING ADHESIVE



APAC 564 is a light-colored, high-shear, high-peel-strength floor-covering adhesive designed for the installation of most types of solid vinyl flooring and vinyl-backed carpet. Install carpet with APAC 564 while wet over porous substrates or while in its “dry-tacky” phase over nonporous substrates. APAC 564 dries to a tough, plasticizer-resistant bond line that retains tack while simultaneously building bond strength for a secure bond.

### FEATURES & BENEFITS

- Plasticizer resistant for secure bonding of vinyl flooring
- Transitional pressure-sensitive characteristics
- High peel and shear strengths

#### Packaging

4 U.S. gals. (15,1 L)  
1 U.S. gal. (3,79 L)

## APAC 584 PREMIUM SOLID- VINYL-FLOORING ADHESIVE



APAC 584 is a proprietary, hard-set adhesive designed specifically for the wet-lay or transitional pressure-sensitive installation of homogeneous and heterogeneous solid vinyl flooring. With its strong, durable, moisture-resistant and alkali-resistant bond, it is ideal for commercial and institutional applications. APAC 584 has an excellent open time, develops strength quickly, performs well under rolling loads and resists indentation. Green Label Plus certified, it is especially suited for use in occupied buildings such as hospitals and medical centers.

### FEATURES & BENEFITS

- Hard-setting and resistant to indentation
- Transitional pressure-sensitive
- Low in odor and VOCs

#### Packaging

4 U.S. gals. (15,1 L)  
1 U.S. gal. (3,79 L)

## APAC 594 RUBBER-FLOORING ADHESIVE



APAC 594 is an acrylic polymer-based adhesive with enhanced bonding characteristics specifically for rubber sheet and tile flooring. It can also be used to bond solid vinyl sheet, plank and tile; vinyl composition tile (VCT) and felt-backed vinyl sheet flooring. APAC 594 flashes quickly to its tacky phase and is suitable for use over porous and nonporous substrates. Its unique performance characteristics, non-hazardous components and low volatile organic content make it suitable for use when two-component urethane products cannot be recommended.

### FEATURES & BENEFITS

- Resistant to indentation and heavy rolling loads
- Excellent bond strength to rubber flooring
- Low-odor formula for use in occupied buildings

#### Packaging

4 U.S. gals. (15,1 L)

# resilient flooring-covering adhesives Vinyl Composition Tile

## APAC 530 PROFESSIONAL, CLEAR THIN-SPREAD VCT ADHESIVE



APAC 530 is a VOC-compliant, latex-resin adhesive specifically designed for the installation of vinyl composition tile (VCT) in commercial applications. It flashes quickly and has a strong initial tack that remains tacky for up to 12 hours. APAC 530 dries rapidly to a thin and semi-transparent film, allowing layout chalk lines to remain visible for easier installation. APAC 530 is part of APAC's Classic line of adhesives, indicating a small addition of solvent to the formulation for faster performance and enhanced bonding characteristics.

### FEATURES & BENEFITS

- Quick flash time and aggressive initial tack
- 12 hours of tack time
- Can be used over old cutback residues

#### Packaging

4 U.S. gals. (15,1 L)  
1 U.S. gal. (3,79 L)

## APAC 539 SUPREME, CLEAR THIN-SPREAD VCT ADHESIVE



APAC 539 is a premium, clear thin-spread VCT adhesive specifically designed for the installation of vinyl composition tile (VCT) in light to heavy commercial applications. APAC 539 is suitable for use in occupied office buildings, hotels, hospitals, schools, restaurants and nursing homes. APAC 539 dries to a thin, semi-transparent film, allowing layout chalk lines to remain visible for easier installation.

### FEATURES & BENEFITS

- Quick flash time and aggressive initial tack
- 18 hours of tack time
- Exceptional slip resistance

#### Packaging

4 U.S. gals. (15,1 L)  
1 U.S. gal. (3,79 L)

# resilient flooring-covering adhesives Cove Base

## APAC 750 COVE BASE ADHESIVE



APAC 750 is an adhesive designed for most types of rubber and vinyl cove base. APAC 750 has been designed to deliver the best performance in terms of initial grab and impact-resistant bonds. Based on acrylic polymer technology, APAC 750 provides the best performance for cove base installation in both residential and commercial applications.

### FEATURES & BENEFITS

- Exceptional wet grab to hold base firmly in place
- Light in color; non-staining
- Easy application and cleanup

#### Packaging

4 U.S. gals. (15,1 L)  
1 U.S. gal. (3,79 L)  
30 U.S. oz. (887 mL)

# resilient flooring-covering adhesives Felt-Backed Sheet

## APAC 521

FELT-BACKED VINYL  
SHEET GOODS ADHESIVE



APAC 521 felt-backed vinyl sheet goods adhesive is a latex-based adhesive formulated to be nonstaining as well as mold- and mildew-resistant. APAC 521 has been designed to give the installer sufficient open time to place and position floor covering without tearing the backing. APAC 521 forms a strong, rubbery bond and is suitable for use in light to medium commercial applications.

### FEATURES & BENEFITS

- Extended slip time for easy positioning of sheet flooring
- Light color and easy handling characteristics
- Nonstaining for felt-backed vinyl sheet flooring

### Packaging

4 U.S. gals. (15,1 L)

1 U.S. gal. (3,79 L)



# wood adhesives and installation products

## APAC 999

3-IN-1, URETHANE  
WOOD-FLOORING  
ADHESIVE



APAC 999 is a 100%-solids, one-component, moisture-cured urethane wood-flooring adhesive that has been designed for use in a single-coat application method. It provides moisture vapor emission control on concrete slabs; sound reduction in multi-unit housing; and a superior bond to a wide variety of wood flooring.

### FEATURES & BENEFITS

- Moisture barrier, sound reduction and bonding system in a single product. No moisture testing is required.
- Extremely low-odor formula with negligible volatile organic compound (VOC) content
- Moisture Vapor Limiter clip-on trowel attachments included in pail

#### Packaging

5 U.S. gals. (18,9 L)

## APAC 989

UNIVERSAL URETHANE  
WOOD AND RUBBER  
FLOORING ADHESIVE



APAC 989 is a premium, moisture-cured, polyurethane-based wood and rubber flooring adhesive. The nonflammable, high-solids formula has good trowelability, high initial tack and superior cured bond strength. APAC 989 contains no water that can cause bowing or cupping of the wood flooring during application. This product exhibits exceptional adhesion to many surfaces, including metal, rubber, tile, terrazzo, wood and concrete. APAC 989 cures to a very tough rubbery bond that exhibits exceptional long-term aging characteristics and is virtually waterproof.

### FEATURES & BENEFITS

- One-part moisture-cured urethane
- Can be used outdoors
- Utilizes rapidly renewable raw materials
- Extremely low-odor formula with negligible VOC content

#### Packaging

5 U.S. gals. (18,9 L)

3.5 U.S. gals. (13,2 L)

## APAC 979

URETHANE ENGINEERED  
WOOD-FLOORING  
ADHESIVE



APAC 979 is a lightweight, 100%-solids, one-component, moisture-cured urethane adhesive specifically designed for the installation of engineered wood flooring. APAC 979 reduces the pail weight by approximately 33% and yet provides similar coverage when compared to traditional urethane products. APAC 979 is easier to trowel, has excellent trowel-ridge holdout, provides quick grab and excellent final bond strength.

### FEATURES & BENEFITS

- Lightweight formulation technology for easy transport and installation
- Utilizes rapidly renewable raw materials
- Extremely low-odor formula with negligible VOC content

#### Packaging

3.5 U.S. gals. (13,2 L)



# wood adhesives and installation products

## APAC 757

### ENGINEERED WOOD-FLOORING ADHESIVE



APAC 757 is a high-solids, fast-grabbing, VOC-compliant, resin rubber-based wood flooring adhesive designed for installation of all types of engineered plank, acrylic impregnated wood plank and parquet flooring. APAC 757 is easy to spread, has excellent green strength for flooring placement and provides a strong resilient bond for long-term performance.

#### FEATURES & BENEFITS

- High solids with low moisture content
- Excellent rebond characteristics
- Strong durable bond

#### Packaging

4 U.S. gals. (15,1 L)

1 U.S. gal. (3,79 L)



# accessory products

## APAC 613

### CARPET SEAM SEALER



APAC 613 is specially formulated to prevent edge raveling and seal seams of most commercial and outdoor carpets. APAC 613 is fast-setting and waterproof, and it is compatible with most carpet backings. It is excellent for direct-glue and double-glue applications.

#### FEATURES & BENEFITS

- Prevents edge raveling
- Permanent bond
- Waterproof
- Fast-setting
- Freeze/thaw stable

#### Packaging

1 U.S. qt. (946 mL)  
16 U.S. oz. (473 mL)

## APAC 614

### CARPET PAD ADHESIVE



APAC 614 is a solvent-based adhesive for fastening carpet padding permanently in place over any flooring surface in both residential and commercial applications. It has good initial tack and high strength to prevent movement of padding during stretching or subsequent use. APAC 614 is ideal for bonding urethane, rubber, hair and jute padding to concrete or terrazzo subfloors.

#### FEATURES & BENEFITS

- Strong initial tack
- High-strength
- Permanent bond
- Waterproof

#### Packaging

1 U.S. gal. (3,79 L)



# accessory products

## APAC 714

LATEX CARPET  
PAD ADHESIVE



APAC 714 is specially formulated for quick bonding of most types of carpet padding to subfloors in stretch-in carpet installations. APAC 714 is fast-grabbing, low-odor and freeze/thaw-stable, and it will bond to padding over porous and nonporous substrates. APAC 714 dries quickly to a tough, tacky bond to hold padding in place.

### FEATURES & BENEFITS

- Excellent for porous or nonporous surfaces
- Low in VOCs and odor
- Quick-bonding
- Freeze/thaw-stable

### Packaging

1 U.S. gal. (3,79 L)

## APAC 616

PREMIUM CONTACT  
CEMENT



APAC 616 is a general-purpose, brush-grade contact adhesive designed to bond high-pressure plastic laminates to particleboard, wood or metal. APAC 616 may also be used for bonding a wide variety of substances such as foam, cloth, most plastics (not vinyl) and rubber. APAC 616 has high heat resistance and excellent resistance to aging weather and moisture.

### FEATURES & BENEFITS

- Excellent bond
- For permanent bonds
- Excellent resistance to moisture and heat
- Design for brush application

### Packaging

5 U.S. gals. (18,9 L)

1 U.S. gal. (3,79 L)

1 U.S. qt. (946 mL)

8 U.S. oz. (237 mL)

## APAC 643

CONSTRUCTION ADHESIVE



APAC 643 is a fast-tack, fast-grab, aerosol construction adhesive. It was especially formulated to bond polyethylene to itself, concrete block, wood and many other hard-to-bond-to surfaces.

### FEATURES & BENEFITS

- Fast tack and grab
- For permanent or temporary bonds
- Useful on many construction surfaces

### Packaging

Can: 14 U.S. oz.  
(414 mL)

# charts

	Patching & Skimcoating Compounds				
	Thickness of Repair			Time Required Before Floor Installation	
	0 to 0.5"	0 to 1"	0 to 4"	Ceramic	Carpet, Resilient and Wood*
APAC 50*	●			1 hour	1 hour
APAC 60	●	●		30 to 60 minutes	30 to 60 minutes
APAC 65	●	●		30 to 60 minutes	30 to 60 minutes

\* Mix with APAC 51 latex additive for use as embossing leveler.

	Self-Leveling Underlayments			
	Requires Surface Profiling	Thickness of Repair	Time Required Before Floor Installation	
			Ceramic	Carpet, Resilient and Wood**
APAC 40	Yes	0 to 1"	24 hours	1 to 3 days
APAC 44	Yes	0 to 1.5"	4 hours	16 to 24 hours

\*\* Standard installation conditions apply. Refer to individual TDS for further details.  
See TDS and moisture test to validate readiness.

Primers for Self-Leveling Underlayments	
APAC 20	For porous substrates
APAC 31	For all types of substrates

	Moisture Control	
	Surface Profiling Requirements	Moisture Emission Rate Reduction
	APAC 70	CSP 3-4
		Moisture Emission Limitations
APAC V-Block	No profiling required	For use on fresh concrete with diminishing MVER and RH values less than 8 lbs. MVER or 90% RH
EnCapSeal	No profiling required	For use on fresh concrete with diminishing MVER and RH values less than 8 lbs. MVER or 90% RH and over old adhesive residues

	Wood Adhesives and Installation Products					
	Wood Flooring Types					
	Finger Joint Parquet	Engineered	Solid Wood	Bamboo	Exotic Wood – Teak	Cork Underlayment
APAC 757	●	●				●
APAC 979	●	●				●
APAC 989	●	●	●	●		●
APAC 999	⊕	⊕	⊕	⊕	⊕	⊕

- ★ Superior
- Best
- ◎ Better
- Good
- ✱ Indoor/Outdoor
- ⊕ Moisture Control, Sound Reduction, Bonding

# charts

	Carpet Adhesives											
	Carpet Backings											
	ActionBac	Outdoor Carpet	Jute	Urethane Foam	Enhancer	Latex Unitary	Urethane Unitary	Woven	Hot-Melt	Vinyl Backed Carpet Tile	Non-PVC Backed Carpet Tile	Vinyl Backed Carpet
APAC 100	○		○	○	○	○						
APAC 200	◉		◉	◉	◉	◉	◉					
APAC 400	●		●	●	●	●	●	●	●			
APAC 220	○		○	○	○	○						
APAC 330	◉		◉	◉	◉	◉	◉					
APAC 440	●		●	●	●	●	●	●	●			
APAC Turbo 2.0	○		○	○	○	○						
APAC Turbo 4.0	◉		◉	◉	◉	◉	◉					
APAC Turbo 6.0	●		●	●	●	●	●	●	●			
APAC 610										●		
APAC 620											●	
APAC 630		⊗										
APAC 631		⊗										
APAC 564												●
APAC 584												●

	Resilient Flooring-Covering Adhesives												
	Resilient Flooring Types												
	Vinyl Composition Tile	Solid Vinyl Tile	Luxury Vinyl Tile	Solid Vinyl Plank	Solid Vinyl Sheet	Fiberglass Reinforced Vinyl Sheet	Felt-Backed Residential Sheet Flooring	Felt-Backed Commercial Sheet Flooring	Fibrous-Backed Linoleum Sheet Flooring	Rubber Tile	Rubber Sheet Flooring	Rubber Stair Treads, Stringers And Risers	Rubber & Vinyl Wall Base
APAC 100	○						○						
APAC 200	○						◉	◉					
APAC 400	○						●	●	●				
APAC 220	○						○						
APAC 330	○						◉	◉					
APAC 440	○						●	●	●				
APAC 530	●												
APAC 539	●												
APAC 521							○	○					
APAC 564	◉	◉	◉	◉	◉								
APAC 584	●	●	●	●	●								
APAC 594		◉	◉	◉	◉				●	●			
APAC 750													●
APAC 610			●			●							



The logo for APAC, consisting of the letters 'APAC' in a bold, black, sans-serif font. A small 'TM' trademark symbol is positioned to the upper right of the letter 'C'.

**APAC™**

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